

BS AU 242b:2022

4M COMPLIANCE GUIDANCE

This covers one part of 4M compliance (25%). You can not be compliant to the standard by only adopting the zone guidance. You must be 4M compliant after an assessed outcome working to:

Man x Method x Machinery x Material.

This guidance sheet covers Method 25%

Zones



100% Compliance

MAN-with an assessed outcome 25%

METHOD-working practices 25%

MACHINERY-Compliant 25%

MATERIAL-Consumables 25%



Zone Sizes

There are now only two zones on any vehicle. These are Zone A or Zone B

A car and light commercial windscreen has a Zone A of 400mm wide from the centre of the steering wheel. A commercial vehicle has an A zone of 500mm from the centre of the steering wheel. The remaining area other than the A Zone is considered the B Zone.

Permitted A zone repairs on a car or light commercial are where the damage is contained within a 30mm circle reduced to 10mm.

Permitted B Zone repairs should be contained within a 40mm circle reduced to 10mm. A post repair assessment should determine compliance ensuring the repair is barely detectable and finished flush to the glass.

JT Handtools, Unit 9 Ranskill Court,
Sheffield, S9 5FZ

sales@jthandtools.co.uk

01142 449989

www.jthandtools.co.uk

